



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G11831-3G-07
Job Sheet 198086



Part No: RBW6305G11831-3G-07

Job Qty: 2 pcs

DAS

21

9-89

Part Name: Thumb Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G11831-3G Rev. 2 IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-154 - 1	2 pcs	9/20/19	9/20/19	1.00	0.50	SL-154 - 1		<i>[Signature]</i> 19/09/19
130	QC 2	2 pcs	9/20/19	9/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		<i>[Signature]</i> 19/09/19
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S211773



Part: RBW6305G11831-3G-07

Job No: 198086

Serial No/Batch: S211773

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/05/19

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140 QC 8	2 pcs	9/20/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150 Outsource - 13 - Zinc Plating	2 pcs	9/20/19	0.00 0.00	GR0002	VH8 19/9/7
160 Packaging 2-1 - Receive - B4B	2 pcs	9/20/19	0.00 0.00	Packaging 2 - 1 - B4B	2019-09-09
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	

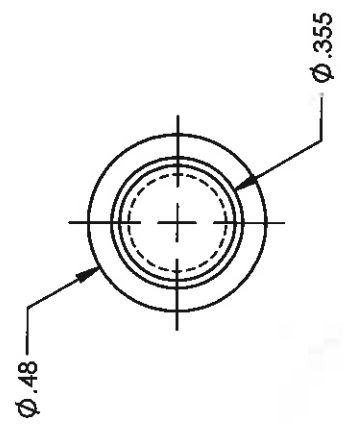
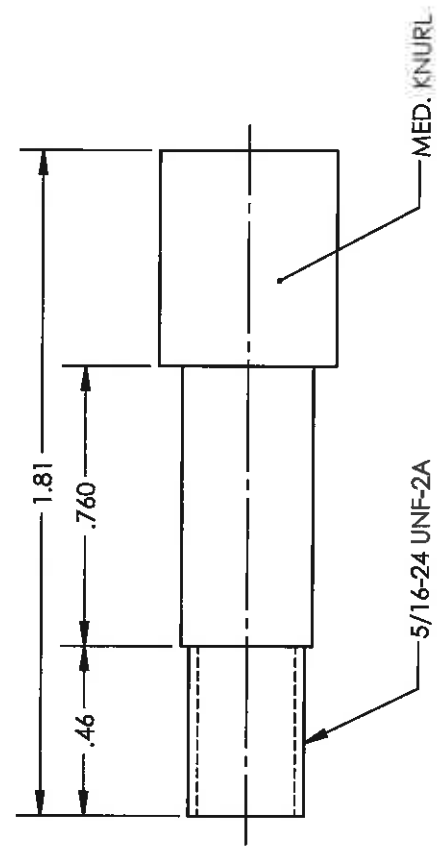
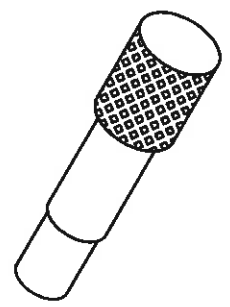
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	2 pcs	9/20/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
180 Packaging 3-2 - Stock - B4B	2 pcs	9/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	2 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 120 - (MORI SL-154 LATHE)1-Machine as per folio FC380 FOLIO REV: <u>AA</u> DWG REV: <u>2</u> 2- Descriptions: Deburr 130 - (QC2- Inspect parts off machine FAI/FAIB) 140 - QC8- Inspect parts - second check) 150 - (Outside Processing - Zinc Plating)-Issue P/O to GROUPE ALTECH: P/O <u>44449</u> -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required 160 - (Receive & Inspect for Damage & Mat'l Certs)Receive 170 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____)Identify and Stock 190 - (QC21- Final Inspection - Work Order Release)				DAS 40 SEP 16 2019 9-89 DAS 28 9-89 DAS 21 9-89 SEP 17 2019 GAHIE	

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M1018R0.500	1018-1025 round bar .500	.3016 ft (.1508 ea)	120-SL-154 - 1	S 195018
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-SL-154 - 1	M1018R0.500	0	18	0
Part Specifications				
Specifications could not be found.				

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REVISIONS			DESCRIPTION		DATE		APPROVED	
REV	ECR							



UNCON'N'K...
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19 8086 MS
190722

(07)

THUMB SCREW



TITLE		PULLER, MGB INPUT GIMBAL REMOVAL	
DWG NO.	RBW6305G11831-3G-07	REV	2
MATERIAL		1018/1020	
UNLESS OTHERWISE SPECIFIED		DRAWN BY: PERRITT	
DIMENSIONS ARE IN INCHES		APPROVED	
XXX ± .005		TEST	
XX ± .01		FINISH	
X ± .1		CAD PLATE YELLOW	
1. BREAK ALL SHARP EDGES .016 x 45°		SPEC QQ-P-416F, TYPE II, CLASS II	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE		AGUSTA	
2:1		DATE 5/11/2010	
		SHEET 5 OF 6	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044449



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044449

PO Date: 9/9/19

Due Date: 9/17/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:**Special Comments:**

2019-09-10

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198084	RBW6305G11831-3G-03	Threaded Shaft (Outside Processing - Zinc Plating) - Issue P/O to GROUPE ALTECH - Zinc plate, ASTM B633 TYPE 2 SC2 - Color; yellow - Material type; 4140 - Certificate of Conformity is required	Firmed -		9/17/19	6 pcs	0 pcs	6 pcs	\$0.87/pcs	\$5.22
						SEP 13 2019					
						SZ11490					
2	198064	RBW6305G11331-3G-01	Wrench Weldment Outsource13 (Outside Processing - Zinc Plating) - Issue P/O to GROUPE ALTECH: P/O - Zinc plate, ASTM B633 TYPE 2 SC2 - Color yellow - Certificate of Conformity is required	Firmed -		9/17/19	6 pcs	0 pcs	6 pcs	\$12.03/pcs	\$72.18
						SEP 13 2019					
						SZ11735					



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PURCHASE ORDER

POHB044449



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	198073	RBW6305G11631-3G-09	Cup Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed - XG		9/17/19	6 pcs	0 pcs	6 pcs	\$1.52/pcs	\$9.12
							SEP 13 2019			DP	
							SZ11088				
4	198086	RBW6305G11831-3G-07	Thumb Screw (Outside Processing - Zinc Plating)-Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	Firmed - XIZ		9/17/19	12 pcs	0 pcs	12 pcs	\$1.17/pcs	\$14.04
							SEP 13 2019			DP	
							SZ11773				
Grand Total:										\$100.56	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/10/19 10:06 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(022254-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

022254 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date	Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
12-Sep-2019	Jigar Patel		POHB044449					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/ Scrap/	À venir / Back Order
1	RBW6305G11831-3G-03 Rev.	RBW6305G11831-3G-03 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0
2	RBW6305G11331-3G-01 Rev.	RBW6305G11331-3G-01 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0
3	RBW6305G11631-3G-09 Rev.	RBW6305G11631-3G-09 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0
4	RBW6305G11831-3G-07 Rev.	RBW6305G11831-3G-07 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	12	12	0	0	0

RECEIVED
 SEP 13 2019
 DART AEROSPACE LTD.

DAS
40
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

J. Jay

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.